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CHEMICAL DEPOSITION OF NANO-SIZED ELECTROCHROMIC THIN FILMS OF Na_{0.33}V₂O₅·H₂O XEROGELS

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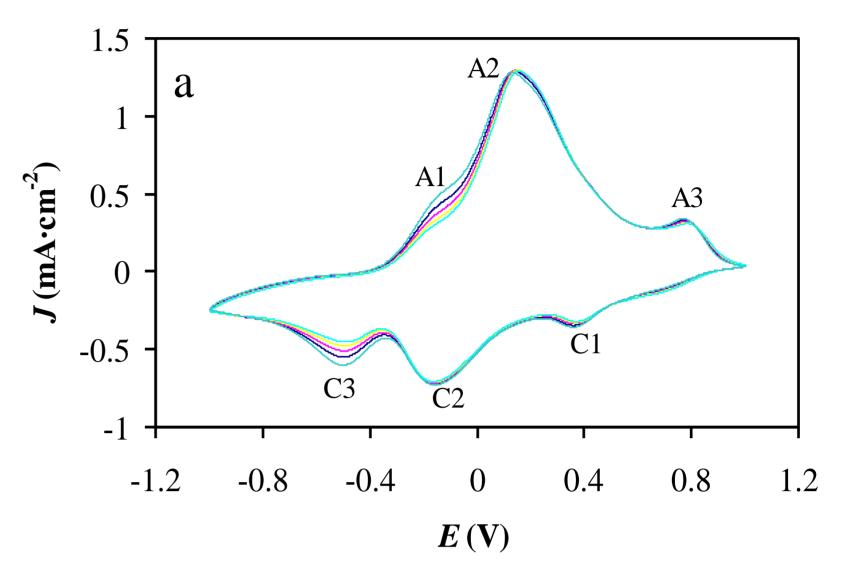
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INTRODUCTION

One of the most important properties of the materials used in various fields of high technology is electrochromism. A material is electrochromic if it has the capability to maintain reversible and persistent change in the optical properties (color change) when an electrical potential is applied to it. The reversible change in the color is induced by the change in the oxidation state of the metal ions which is associated with relevant insertion/extraction of ions from the electrolyte into/from the material.

Nano-sized electrochromic sodium intercalated vanadium(V) oxide xerogels thin films with composition Na_{0.33}V₂O₅·H₂O have been deposited on electroconductive FTO coated glass substrates by a simple chemical bath method.

ELECTROCHEMICAL CHARACTERIZATION IN 1 M LICIO₄ IN PROPYLENE CARBONATE (PC)

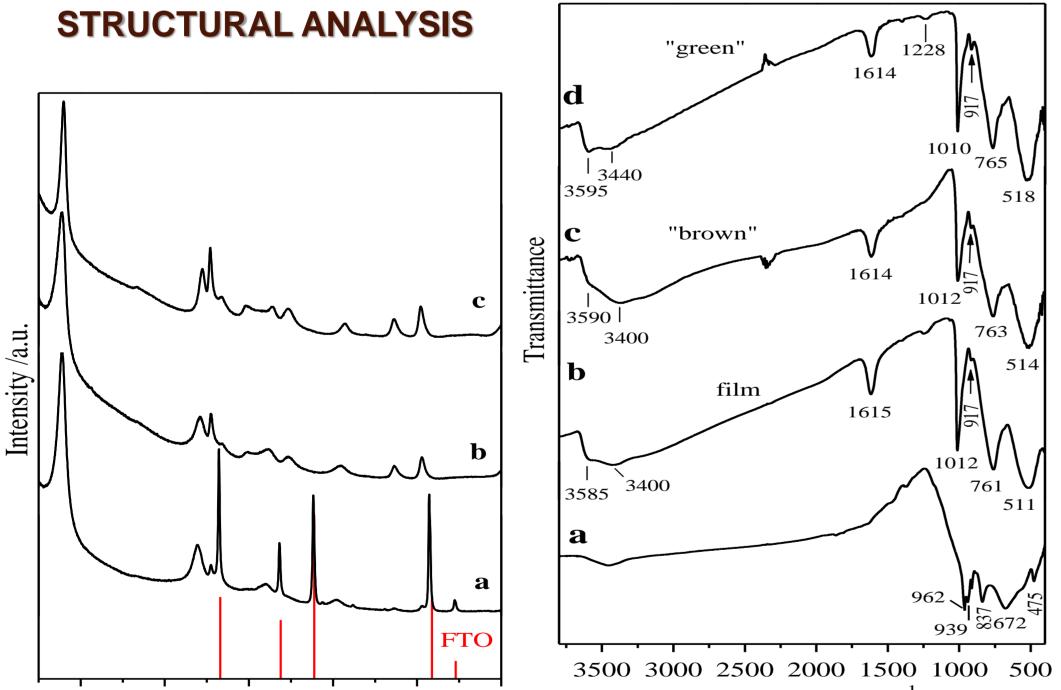


CHEMICAL BACKROUND OF THE PROCESS

The chemistry of the deposition process is complex and not fully understood and is based on hydrolysis of diethyl sulfate above 65 °C. The precipitate and the thin films of $Na_{0.33}V_2O_5 \cdot H_2O_5$ are obtained in acidic media that is achieved by increasing the concentration of H₃O⁺. Namely, the following reaction takes place:

 $(CH_3CH_2O)_2SO_2(aq) + 4H_2O(l) \rightarrow 2CH_3CH_2OH(aq) + 2H_3O^+(aq) + SO_4^{2-}(aq)$

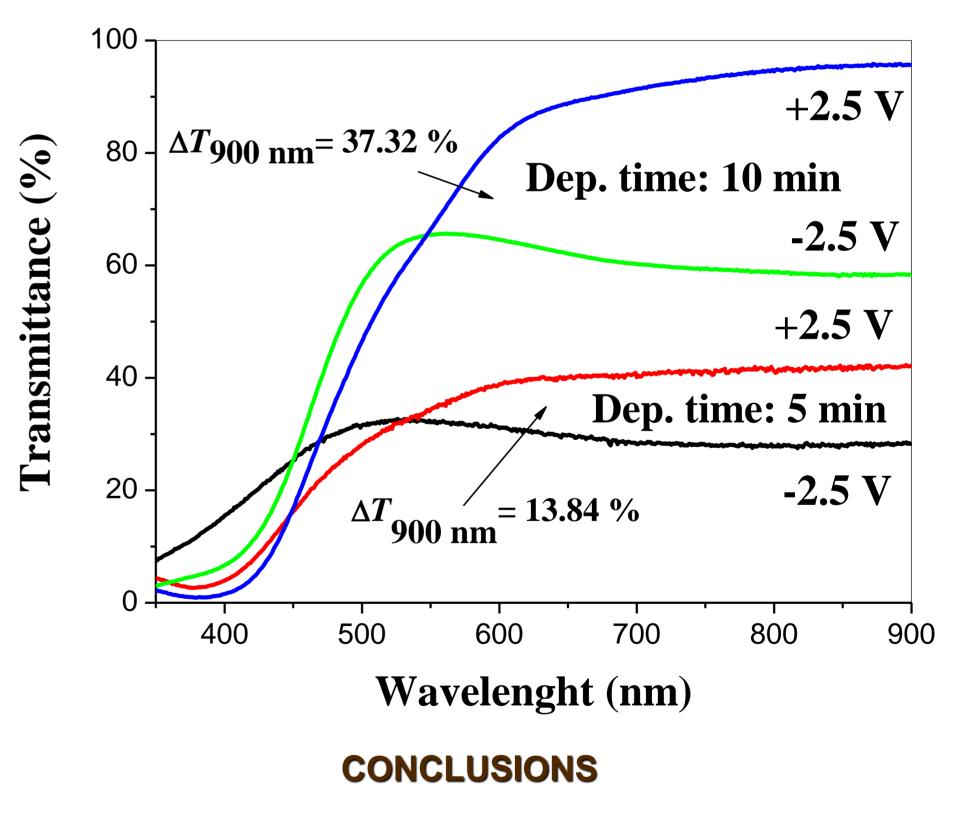
The Na_{0.33}V₂O₅·H₂O "brown" colored xerogel thin films turn "green" after one week.



The observed three redox pairs are related to reversible intercalation/deintercalation of lithium ions accompanied with reversible reduction/oxidation processes between V(V) and V(IV) sites:

 $xLi^{+}(aq) + Na_{y}V_{z}^{+4}V_{2-z}^{+5}O_{5} \cdot aH_{2}O(s) + xe^{-1}Li_{x}Na_{y}V_{z+x}^{+4}V_{2-z-x}^{+5}O_{5} \cdot aH_{2}O(s)$ "brown" "blue-gray"

UV-VIS SPECTRA OF $Na_{0.33}V_2O_5$ ·H₂O THIN FILMS EXAMINED IN 1 M LICIO₄ IN PC



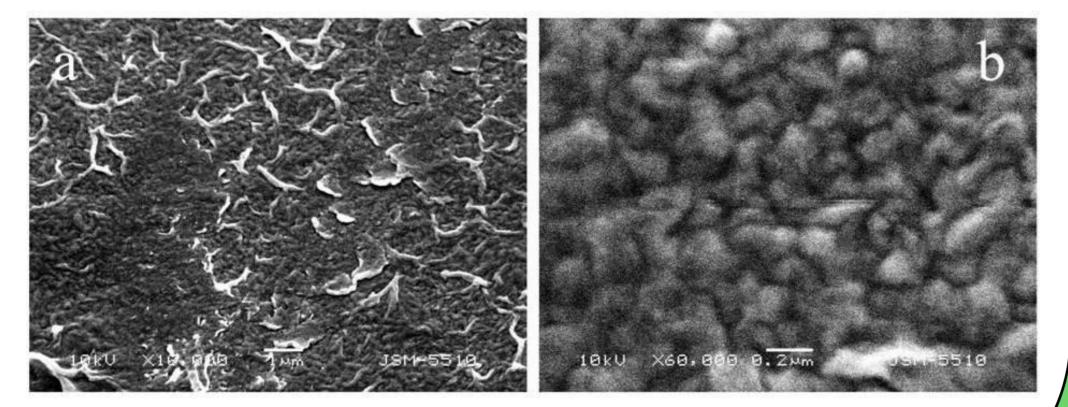
10 20 50 60 30 40

 2θ degree

XRD patterns of as-deposited film (a), "brown" precipitate (b) and "green" precipitate (c)

Wavenumber /cm⁻¹

IR spectra of NaVO₃ (a), asdeposited scraped film (b), "brown" precipitate (c) and "green" precipitate (d)



SEM photomicrographs illustrating the morphology of $Na_{0.33}V_2O_5 \cdot H_2O$ thin films

• A new method for chemical deposition of nano-sized $Na_{0.33}V_2O_5$ ·H₂O electrochromic thin films has been designed. It doesn't require expensive equipment and can be easily adopted for a large and small area deposition.

• The cyclic voltammetry shows that the Li⁺ ions are reversibly intercalated/deintercalated within the prepared films.

prepared thin films exhibit two-step The electrochromism: from orange to green and then from green to blue. The colour changes are related to the transitions between different oxidation vanadium states.

The best electrochromic properties are obtained for a thin film with 110 nm thickness: ΔT for this film is ~ 37 % at 900 nm. The good value achieved for transmittance variance makes these films very promising for application in electrochromic devices.