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ЧЕТВРТИ КОНГРЕС

на

Геолозите на Република Северна Македонија

ЗБОРНИК НА ТРУДОВИ

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Михайловски, Стојан, **2-ID-05**,

Најдовска, Јасмина, 1-OF-08,  
Неделковска, Бојана, 2-ID-02

Неделковска, Наташа, 2-ID-01,  
Nenadić, Draženko, 1-OF-09,  
Николовска Атанасовска, Александра, 2-ID-04,  
Nikolić, Toni, **5-GH-02**,  
Nikolov, Alexandar, 3-EG-05,

Onuzi, Kujtim, **1-OF-05**, **1-OF-06**,

Hrvatović, Hazim, **3-EG-06**,  
Huseinbasić, Samir, 5-GH-02,

Панов, Зоран, 2-ID-04,  
Папиќ, Јован, 2-ID-02, 2-ID-04,  
Петковски, Орце, **2-ID-01**,  
Петрески, Љупчо, 4-PG-03,  
Петров, Гоше, 1-OF-10,  
Пешевски, Игор, **2-ID-02**, **2-ID-04**, 4-PG-03,  
Пижов, Дарко, 2-ID-07,  
Полекшиќ, Сергеј, 2-ID-06,  
Palinkaš, Ladislav, 3-EG-06,  
Popov, Mitko, 1-OF-04,  
Prifti, Irakli, **1-OF-07**,

Radulović, **1-OF-09**,  
Ristović, Ivica, 3-EG-01,  
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Serafimovsk, Todor i, **3-EG-01**, 3-EG-03,  
3-EG-07,  
Serafimovski, Dalibor, 3-EG-03, **4-PG-01**,  
Spago, Suad, 5-GH-02,  
Stavrev, Milen, 3-EG-05,  
Stoja, Gjergji, 1-OF-07,  
Стефанова, Виолета, 1-OF-10, **3-EG-02**,  
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Сулооџа, Булент, **2-ID-03**,

Šešov, Vlatko, 1-OF-01

Tacheva, Elena, 3-EG-05,  
Tarassov, Mihail, **3-EG-05**,

Tasev, Goran, 3-EG-01, **3-EG-03**, 3-EG-07,  
4-PG-01,  
Trayanova, Mila, 3-EG-05,

Черних, Драгана, 1-OF-08,  
Chekerovski, Todor, 4-PG-01,

Ymeri, Agim, 1-OF-05, 1-OF-07,

## **4. ПРОГРЕСИВНА ГЕОЛОГИЈА**

Примена на ГИС

Геоинформатика

Математичка геокогија

Наногеологија

Медицинска Геологија



## THE ACCESS DATABASE FOR THE NORTHEASTERN PART OF THE CENTRAL PART ORE BODY AT THE BUČIM MINE, REPUBLIC OF NORTH MACEDONIA

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**A b s t r a c t:** Organization of the Access database of the Northeastern (NE) part of the Central Part Ore body within Bučim deposit, North Macedonia represents the first attempt of this paper authors to synthesize geological exploration data of this ore bearing locality in one professional database available for the interested parties. Ours experience in organization of similar databases for other metal deposits such are Zletovo, Borov Dol, Kadiica, Sasa etc., gave us the necessary knowledge and experience to construct quality Access database for the NE part of the Central Part Ore body within Bučim deposit. The Bučim has been classified as porphyry mineralization (0.3 % Cu, 0.3 – 0.5 ppm Au), which is spatially and temporarily associated with Tertiary subvolcanic intrusions of latitic and latitic-andesitic composition. The intrusions occurred during Oligo-Miocene time (24 to 27 Ma), a period of intensive tectono-magmatic and ore-forming processes. The whole array of major ore (hypogen) minerals was identified up to date: chalcopyrite, pyrite, magnetite, haematite, cubanite, valleriite, native Au and bornite, while sporadically occur chalcocite, covellite, tenorite, native Cu, malachite, azurite, calaverite, krennerite, electrum, petzite and bismuth±selenium minerals (bismuthinite, galenobismutite, krupkaite, friedrichite, emplectite, cosalite, laitakarite and native bismuth). This paper focuses on efforts we made to organize Microsoft Access database with the most representative data for this particular deposit in the Republic North Macedonia. At the very beginning, with the software package "Microsoft Access" we have organized database with information of the most important geological, metallogenic and economic features of the deposit. The database was adapted for simple and sophisticated querying of particular deposit features and allows edition of reports and a geographic display of the queried information. Major data that completed database for the NE part of the Central Part Ore body within Bučim deposit are: the deposit belongs to the famous Damjan–Bučim–Borov Dol ore district, it is at the industrial production stage under exploitation concession of the Solway company with proved reserves of 12.3 Mt of copper and gold with 0.229% Cu and 0.232 g/t Au, mineralization/rocks part of the database showed the mineralization age (relative 16.4 – 13.6 Ma; absolute 16 Ma) and host rock age (relative 28.4 – 23.03 Ma; absolute 27 Ma, K/Ar method) with main host lithology consisting of gneiss, andesite and latite, economic parameters were dominated by the fact that of proved mineral reserves of 12.3 Mt (as of 2020 and combined copper and gold metal potential of 28 219 t Cu and 2 860 kg Au), also on the comments section we stressed out that its metallogeny is related to Tertiary calc-alkaline magmatism (predominantly Oligocene) where mineralization is in gneiss, andesite and latite complex while ore bodies are of disseminated character.

**Key words:** NE part Central Part Ore body, Bučim deposit, Access database, reserves, economy

## АКЦЕС БАЗА НА ПОДАТОЦИ ЗА СЕВЕРОИСТОЧНИОТ ДЕЛ ОД ЦЕНТРАЛНОТО РУДНОТО ТЕЛО ВО РУДНИКОТ БУЧИМ, СЕВЕРНА МАКЕДОНИЈА

**А п с т р а к т:** Поставувањето на МС акцес база на податоци за североисточниот дел на централниот дел на рудното тело во Бучим, Северна Македонија, претставува прв обид на авторите на овој труд да синтетизираат податоци за геолошко истражување на овој рударски локалитет во една професионална база на податоци достапна за сите заинтересирани страни. Нашето минато искуство во поставување на слични бази на податоци за други металнички наоѓалишта како на пример Злетово, Боров Дол, Саса, Кадица и сл. ни го дава потребното знаење и искуство за конструирање на квалитетна Акцес база на податоци за североисточниот дел на централното рудно тело на рудникот Бучим. Бучим е класифициран како порфирска минерализација (0,3% Cu, 0,3 – 0,5 ppm Au), која е просторно и временски е поврзана со терцијарни суббулкански интрузии со латитски и латитско-андезитски состав. Интрузиите се случиле за време на Олиго-Миоцен (24 – 27 Ma), периодот на интензивни тектоно-магматски процеси проследени со процеси на формирање на руда. До денес е идентификуван целиот спектар на главни рудни минерали (хипогени): халкопирит, пирит, магнетит, хематит, кубанит, валерит, самородно злато и борнит, додека спорадично се појавуваат халкозин, ковелит, тенорит, самороден бакар, малахит, азурит, калаверит, кренерит, електрум, пецит и близумт ± селен минерали (бизмутинит, галено-бизмутит, крупкаит, фридрихит, емплектит, косалит, лаитакарит и самороден бизмут). Трудот се фокусира на напорите кои ги вложивме за креирање на МС Акцес база на податоци со најрепрезентативните информации за споменатото наоѓалиште во Република Македонија. На самиот почеток со помош на софтверскиот пакет МС Акцес, ја конструираме базата на податоци со информации за најважните геолошки, металогенетски и економски карактеристики на ова лежиште. Базата на податоци е прилагодена за едноставно и софистицирано пребарување на специфични параметри од базата поврзани со наоѓалиштето и овозможува креирање на

известта и географски приказ на податоците од базата. Главните податоци кои ја комплетираа базата на податоци за североисточниот дел на централното рудно тело во наоѓалиштето на Бучим се: наоѓалиштето припаѓа на познатото рудно подрачје Дамјан-Бучим-Боров Дол, се наоѓа во фаза на индустриско производство под концесија за експлоатација на компанијата "Солвеј" со докажани резерви од 12 Mt на бакар и злато со 0,229% Cu и 0,232 g/t Au, делот од базата на податоци за минерализација / карпи ја покажува староста на минерализацијата (релативна 16,4 – 13,6 Ma; апсолутна 16 Ma) и староста на карпата домаќин (релативна 28,4 – 23,03 Ma; апсолутна 27 Ma, метод K/Ar) со главна литологија на домаќинот составена од гнајс, андезит и латит, во економските параметри доминираше фактот дека докажаните минерални резерви од 12,3 Mt (заклучно со 2020 година и комбинираниот потенцијал на метали на бакар и злато од 28 219 t Cu и 2 860 kg Au), исто така на делот за коментари што го истакнавме дека неговата металогенија е поврзана со терцијарен телес-алкален магматизам (претежно олигоцен) каде минерализацијата е во гнајс, андезит и латит комплекс, додека рудните тела се од расеан карактер.

**Клучни зборови:** североисточен дел; централно рудно тело; наоѓалиште Бучим; МС акцес база на податоци; резерви; економија

## INTRODUCTION

The Bučim porphyry Cu deposit is located in the border area between the Serbo-Macedonian Massif (SMM) and the Vardar Zone (VZ). It is an integral part of the Bučim–Damjan–Borov Dol ore district located in the eastern part of the Republic of Macedonia. In terms of its metallogeny, it belongs to the Lece–Chalkidiki metallogenic zone (Serafimovski 1990), which is a part of the Alpine–Balkan–Carpathian–Dinarides metallogenetic belt (Heinrich and Neubauer 2002). The intrusions of the district belong to the Late Eocene – Oligocene magmatic zone (Harkovska et al. 1989), which cross cuts older tectonic structures (Schefer et al. 2011), and occurs within the Circum Rhodope unit according to the compilation map (Schmid et al. 2013). The Late Oligocene–Miocene intrusions are associated with both economic and uneconomic ore mineralization. Although the mine at Bučim has been known since ancient times, it was not explored in detail until the 1970's (Serafimovski et al. 2010). In terms of its output and ore reserves, it is a small porphyry deposit. Since 1979, 80 Mt of the 120 Mt estimated reserves (as mineral resources), have been mined, with a production dynamic of 4 000 000 tonnes ore annually and an average ore grade of 0.34% Cu and 0.35 g/t Au [Čifliganec 1993; Serafimovski et al. 1996; Serafimovski et al. 2010; Volkov et al. 2010]. It should also be mentioned that this is characteristic of all porphyry deposits determined in the border area between the SMM and the VZ or the Lece–Chalkidiki zone. The deposit consists of four ore bodies, three of which are related to porphyry fingers and one is distinguished as a supergene mineralization (Čifliganec 1993).

Serafimovski and Boev 1996; Serafimovski et al. 2010; Volkov et al. 2010). The intrusions are of andesitic to trachy-andesitic composition with crystallization ages ranging between 27.5 and 24.9 Ma (K/Ar whole rock ages) [6, 7]. Various mineralogical and fluid inclusion studies have been undertaken

in the district but only a limited amount of data related to the magmatic-hydrothermal history of the system have been published (Čifliganec 1993; Serafimovski and Boev 1996; Strashimirov et al. 1996; Serafimovski et al. 2010; Volkov et al. 2010).

Up to date, in the Republic North Macedonia there weren't professional databases that should be in accordance to the European directives, although there is an initiative in ours Ministry of Economy that such database(s) should be prepared and included in similar modern European databases (ex. BRGM Mineral database). Here we were aiming to organize databases with an information about some of the most representative NE part of the Central Part Ore body within Bučim deposit features, regarding natural issues. Bearing in mind that the Bučim deposit has a long history of exploration, we knew that building aforementioned database is not an easy task to fulfill. We had to systematize data from exploration longer than five decades. Organization of the Access database was carried out under several main topics, which are in accordance with the GIS related mineral databases principles given elsewhere (Goodchild and Dopal 1989; Harris et al. 2001; Cassard and Itard 2003; Itard et al. 2002; Barnett and Williams 2006; Vuollo et al. 2010).

## DISCUSSION

The particular mineral database itself was structured under the main topics:

**General information** where has been enclosed information about the mining company, status, latitude/longitude, ore district name, comments etc. (Figure 1). For example on our sample of the NE part of the Central Part Ore body within Bučim deposit we gave an accent that it is an operating mine/ deposit with certain potentials in regards to copper-gold and some other associated metals (Ag, Cd, Pb, Zn ....).

Fig. 1. General information datasheet of the database

That information was followed by detailed coordinates and name of the exploration concession owner, as well as familiar names used by locals for the locality and short general comments.

**Deposit features** sheet is organized in a manner that should be given details about the parameters: deposit type, main morphology and secondary morphology (Figure 2). On our example deposit, NE part of the Central Part Ore body within Bučim deposit/mine, we have entered data about the deposit's combined type where we have pointed out

its porphyry Cu-Au to polymetallic type sometimes followed by secondary Cu-sulphide (cementation zone) morphologies.

**Mineralization/Rocks** data sheet usually should contain data about age (supposed and absolute), ore mineralogy, gangue mineralogy, hydrothermal alteration, host rock (age supposed/absolute, host rock formation, name and lithology). All of them being grouped into separate main window (Figure 3).

Fig. 2. Deposit features datasheet of the database

The screenshot displays a software interface for managing geological data. At the top, it shows the deposit ID (MKD-00043), name (Bucim (NE part Central Part Ore Body)), commodity (Cu + Au), and identifier. Below this is a navigation bar with tabs for General information, Deposit, Mineralisation/Rocks, Economy, High-Tech Metals, Comments, Iconography, and Bibliography. The main area is divided into sections: MINERALISATION, HOST ROCK, and a large central panel for mineralogical and lithological data. The MINERALISATION section includes fields for Age (Sup. Ma: 13.6, Inf. Ma: 16.4), Absolute age (16.0), Method (B20), and hydrothermal alteration types like Silicification, Feldspar, Sericitization, Chloritization, and Kaolinization. The HOST ROCK section includes fields for Age (Sup. Ma: 23.03, Inf. Ma: 28.4), Absolute age (25.0), Method (A13), and host-rock formation names like Precambrian crystalline schists intruded by latite, M7 Gneiss, VSA34 Andesite, VSA362 Latite. The central panel contains tables for Ore mineralogy (Chalcopyrite, Pyrite, Magnetite, Hematite, Molybdenite, etc.), Gangue mineralogy (Biotite, Sericite, Zircon, Apatite, Epidote, etc.), and Hydrothermal alteration (Silicification, Feldspar, Sericitization, Chloritization, Kaolinization). The bottom of the screen shows record navigation buttons and a search bar.

Fig. 3. Mineralization-rocks information datasheet of the database

This part of the database was filled with a significant amount of data regarding the mineralization age (relative 16.4 – 13.6 Ma; absolute 16 Ma), ore mineralogy (chalcopyrite, pyrite, magnetite, haematite, cubanite, valleriite, native Au, born-ite chalcocite, etc.), gangue mineralogy (biotite, sericite, zircon, apatite, quartz etc.) and diverse hydrothermal alterations (silicification, K-feldspar, sericitization, chloritization, kaolinization etc.). After that the database was enriched with an information about the host rock age (relative 28.4 – 23.03 Ma;

absolute 27 Ma, K/Ar method) and host rock lithology (mainly gneiss, andesite and latite).

**Economy** data sheet provides an information about ore type, grade unit, former production, average grade of production, years of exploitation, reserves, average grade, type of reserves, resources, average grade of resources, type of resources organized in windows named exploitation type and main commodity/commodities (Figure 4).

The screenshot shows the Economy information datasheet. It includes a header with deposit ID (MKD-00043), name (Bucim (NE part Central Part Ore Body)), commodity (Cu + Au), identifier, and name. Below this is a navigation bar with tabs for General information, Deposit, Mineralisation/Rocks, Economy, High-Tech Metals, Comments, Iconography, and Bibliography. The main area has sections for Exploitation type (SSOF, Open cast (open pit) mining), Main commodity (Cu), and a calculator for Ore Grade (12.303 Mt, 0.229 %, 28219 t). The central part of the screen contains detailed data for Ore, Production unit (1 (1000 kg)), Grade unit (g/t), Former production (43 Mt, 0.19 g/t, 2002 to 2020), Reserve (12 Mt, 0.22 g/t, 2020), Type of reserve (1111, Proved mineral reserve), Resource (6 Mt, 0.21 g/t, 2020), Type of resource (221, Indicated mineral resource), and Ref. Resource. On the right, there is a Classification code used dropdown. The bottom of the screen shows record navigation buttons and a search bar.

Fig. 4. Economy information datasheet of the database

So, here for the NE part of the Central Part Ore body within Bučim deposit/mine, was given information about the operating status of exploitation type where the main commodities, copper and gold, are represented by primary sulfide ore (complex sulfides, sulphosalts etc.).

Also, reserves has been quoted as 43 Mt of former production, proved mineral reserves of 12.3 Mt (as of 2020 with 0.229% Cu and gold with 0.223 g/t Au) followed by data about additional commodities (Ag, Cd) given as separate records within this datasheet (metal production, not the raw ore).

**High-Tech Metals** data sheet was divided into two different windows, which have been established in order to characterize (i) Potential of specific commodities or capacities (ii) where the anthropogenic products are processed. To characterize High-Tech metals, user has to enter a commodity (ex. Re, Se, Ga...), and then he will be able to give information about host minerals (e.g. molybdenite), grades (i.e. minimum, maximum and average grade) and abundance of host minerals in the ore. The right window give information about processing site(s) (e.g. con-

centrator, mill, smelter...). Due to nature of exploitation of the NE part of the Central Part Ore body within Bučim deposit/mine (still major metals /Cu and Au/ are the only ones obtained from the deposit), we haven't entered any additional data regarding this information sheet of the database.

**Comments** sheet, which is composed of two windows where it is possible to write free texts describing details about geology and/or details about economy of a particular deposit gives a fine opportunity to describe particular deposit in more details (Figure 5). Here we have entered extensive free text data about the detailed geological and mineralization features of the deposit, not mentioned elsewhere in the database (Figure 5).

Here we accented that the NE part of the Central Part Ore body within Bučim deposit/mine is relatively old mine with its specific geology. Also, here we stressed out that its metallogeny is related to tertiary calk-alkaline magmatism (predominantly Oligocene) where mineralisation is in relation to the host lithology consisting of gneiss, andesite and latite.

Description of the deposit		Commodity		Cu +Au	Identifier	Name
<b>Id</b>	<b>MKD-00043</b>	<b>Name</b>	<b>Bucim (NE part Central Part Ore Body)</b>			
		General information	Deposit	Mineralisation/Rocks	Economy	High-Tech Metals
		<b>Comments</b> <b>Iconography</b> <b>Bibliography</b>				
<b>Details about geology (free text)</b> The deposit is made up of a magmatic complex consisting of three proven finger-like porphyry stocks (Central, Vrsnik and Bunardzik). The Cukar ore body, a supergene mineralization (Cifljanec, 1993) has already been mined out. According to new geological field observations a magmatic stock is assumed below the Cukar ore body. Unfortunately, drill cores are now unavailable and the waste of the open pit has accumulated on the remains of the body. The mineralization of the Central porphyry is cut by the Vrsnik intrusion. This relationship is visible in mineralized gneiss clasts, which contain veins that are cut off by the magmatic intrusion. Accordingly, the Central intrusion is older than the Vrsnik intrusion. The Central ore body is emplaced in varied Precambrian gneisses, which rarely contain lenses of Precambrian crystalline schist. The morphology of the ore body is similar to a cylinder with a diameter of 500 m, surrounding an andesitic stock with a vertical depth of more than 500 m. The most significant ore mineral is chalcopyrite, which is accompanied by pyrite, magnetite, hematite, cubanite, valerite, native gold, bornite and others (Serafimovski and Boev, 1996). The copper mineralization is primary (hypogene). Gneiss xenocrysts in the magmatic stock contain pyrite veinlets, which are cut off by the magmatic intrusion. Therefore, the present magmatic rock overprints an earlier magmatic and hydrothermal event. The Bunardzik ore body shows the same mineralization as the Central ore body, but the ore-minerals are scarcer (Cifljanec, 1993). The mineralization of the Bunardzik ore-body is also hosted by Precambrian gneisses of the CircumRhodope unit. In contrast to the Central ore body, however, the Bunardzik ore body is crescent shaped adjacent to the andesitic intrusion (Cifljanec, 1993). The dimensions of the body are 300 × 100 m at the surface with a 300 m depth (Cifljanec, 1993). The Vrsnik ore body, which is located east of the Central ore body, is ellipsoidal in shape. In contrast to the already mentioned bodies, the mineralization occurs only partially in the host rock of the metamorphic basement. The main part is hosted by the intrusion. The ore body is of small size, with a depth of about 80 m, a surface length of 300 m and a surface width of 200 m (Cifljanec, 1993).						
<b>Details about economy (free text)</b> AL, nov 2005 - Bucim concentrates have been treated at the smelter of Bor (Serbia), potentially contributing to "exotic" PGE recovery in Bor Skopje . May 6, 2005 - Copper mine "Bucim" near Radovis restarted its work today, after Russian businessman Alexander Bornschtein purchased it at an international bid in the beginning of this year (2005). The mine is now returning in its economic dimension. With annual production of 50.000 tones of mine, production of at least 500 kilograms gold and a thousand of kilos silver.						
Record: <span style="float: right;">Search</span> <span style="float: right;">No Filter</span> <span style="float: right;">16 of 101</span> <span style="float: right;">Search</span> <span style="float: right;">No Filter</span> <span style="float: right;">16 of 101</span> <span style="float: right;">Search</span>						

Fig. 5. Comments information datasheet of the database

In the lower window were given details on the economical aspect of the mine such were total reserves, excavated and remaining ones. Economic parameters were dominated by the fact that proved mineral reserves of 12.3 Mt are having copper and gold concentration of 0.229% Cu and 0.223 g/t Au.

**Iconography** sheet has been elaborated in order to attach images with a deposit. The first step being definition of paths of the image directory and the image viewer (e.g. Photo Editor, Windows picture viewer, Picasa..) by clicking on “Configuration” button.

**Bibliography** data sheet for particular deposits was intended to give an overview of geological bibliography (references relating to the geology of the deposit) and economical bibliography (references relating to deposit's economic data) as can be seen at Figure 6.

For the NE part of the Central Part Ore body within Bučim deposit/mine, we made significant input in regards to both types of bibliography, geological and economical ones. All the known and commonly used references to this particular deposit have been covered in this data sheet.

Fig. 6. Bibliography information datasheet of the database

## CONCLUSION

For the purposes of building the Access database for the NE part of the Central Part Ore body within Bučim deposit/mine we kept in mind its major accents in the qualitative-quantitative parameters and natural indicators in function to present and future valorization of metals that were subject to the establishment of the database, in accordance with professional mineral databases, as well as economic viability of the particular ore elements in the near future bearing in mind the complex and variable nature of market and prices of copper concentration given in the particular Access database. The major

findings and accents were that the NE part of the Central Part Ore body within Bučim deposit/mine is at the advanced stage of exploitation with certain copper and gold potentials complemented by eventual by-products such as Ag, Fe etc. Certain parts of the database showed the mineralization age of 16 Ma with host rock age around 27 Ma (K/Ar method) where the main host lithology consists of gneiss, andesite and latite. From the economic point of view were accented proved mineral reserves of 12.3 Mt (with 0.229% Cu and .223 g/t Au) while in the regards of metallogeny was stressed out that it is related to Tertiary calk-alkaline magmatism (predominantly Oligocene).

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