PROCEEDINGS

OF THE XV INTERNATIONAL CONFERENCE OF THE OPEN AND UNDERWATER MINING OF MINERALS



June 3-7, 2019 Varna, Bulgaria

EDITORIAL BOARD Prof. DSc. Stoyan Hristov, Prof. Dr. Ivaylo Koprev, Prof. Dr. Georgi Konstantinov, Assoc. Prof. Dr. Stanislav Topalov, Assoc. Prof. Dr. Evgeniya Alexandrova, Dr. Eng. Kremena Dedelyanova, MSc. Eng. Shteryo Shterev

SCIENTIFIC AND TECHNICAL UNION OF MINING, GEOLOGY AND METALLURGY ISSN 2535-0854 **General Sponsor:**



Sponsors:

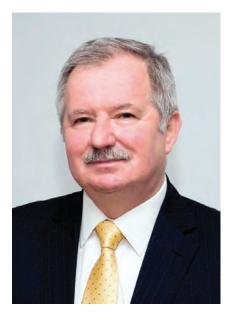












Dear Ladies and Gentlemen, Dear colleagues,

On behalf of the National organizing committee I have the pleasure to greet all of you for participation in the XV International conference of the open and underwater mining of minerals. The conference has become a significant scientific forum, traditionally hosted by the Scientific and Technical Union of Mining, Geology and Metallurgy.

More than 30 years have passed since the first con-

ference on open mining of minerals and stability of the slopes in mines, which proved the prestige of this already traditional forum. Underwater mining was also included, as a thematic area of particular importance.

Conducting the conference is also important for countries with developed mining industry. This forum is a platform of experts, scientists and industrialists from all over the world that allows discussions to be held on the new technological developments and production methods in the mining industry. Mining, scientific and technical aspects of the sustainability of mining activities as well as their social impact will also be discussed during the conference. In this context, besides discussing scientific and technical issues, the main goal of the conference is to create new opportunities for business development.

I would like to congratulate you and to wish you good health, professional and scientific success. Thank you for your participation which contributes to the success of the conference.

I wish you all fruitful work and good luck!

Prof. DSc Eng. Tzolo Voutov

Chairman of the Organizing committee



www.asarel.com

От природата за хората, от хората за природата



ΔΓΔΡΕΛ ΜΕΔΕΤ ΔΔ

КОМПАНИЯ С ЕВРОПЕЙСКО ЛИЦЕ, БЪЛГАРСКО СЪРЦЕ И СИЛЕН ПАНАГЮРСКИ ДУХ



Small steps. Big traces. Геострой АД е сред водещите строителни компании в България. Дружеството е със сериозен опит и дългогодишна история в изпълнението на разнообразни и мащабни проекти. Геострой предоставя на клиентите си широк спектър от качествени услуги благодарение на разнородните си компетенции и потенциал.

Геострой е вписано в Централния професионален регистър на строителя за извършване на всички категории строителни дейности от I до V група.

В сферата на минната индустрия дружеството успешно изпълнява следните минни дейности:

- Изкоп, натоварване и транспорт на минни маси
- Поддръжка и ремонт на руднични пътища





Geostroy AD is among the leading construction companies in Bulgaria. The company boasts considerable experience and a long list of successfully completed large-scale projects. Thanks to its competencies and potential, Geostroy provides a wide range of good quality services to its clients.

Geostroy is listed in the Central Register of Professional Builders at the Bulgarian Construction Chamber for executing construction works in all site categories from groups 1 to 5.

In the mining sector, the company has been successfully performing the following mining operations:

- · Excavation, loading and haulage of mined materials
- · Maintenance and repair of mine haulage roads



WWW.GEOSTROY.COM



A PARTNER YOU CAN RELY ON

et Stadiff.

📞 +359 2 930 70 63 🛛 🖂 office@geotrading.bg 🌐 www.geotrading.bg





Съвременното лице на българския рудодобив

dundeeprecious.com



От 95 години надежден партньор със сърце



www.kaolin.bg



A

МИНИ МАРИЦА-ИЗТОК ЕАД ЕНЕРГИЙНА НЕЗАВИСИМОСТ И НАЦИОНАЛНА СИГУРНОСТ







Федерацията на научно - техническите съюзи (ФНТС) в България, е творческо професионално, научно-просветно, неполитическо сдружение с нестопанска цел на юридически лица - съсловни организации, регистрирани по ЗЮЛНЦ, в които членуват инженери, икономисти и други специалисти от областта на науката, техниката, икономиката и земеделието. През 2015 г. ФНТС чества 130 години от учредяването си.

ФНТС обединява 19 национални сдружения - научно-технически съюзи (НТС) и 34 териториални сдружения - ТС на НТС, в които членуват над 15000 специалисти от цялата страна.

ФНТС е съучредител и член на Световната федерация на инженерните организации (WFEO). ФНТС членува и в Европейската федерация на националните инженерни асоциации (FEANI).

ФНТС е собственик на еднолично дружество с ограничена отговорност "ИНОВАТИКС" ЕООД което се занимава с инженерно-внедрителска дейност.

ФНТС издава свой собствен вестник "Наука и общество". Членове на ФНТС издават 12 научно-технически списания.

Към ФНТС функционира Център за професионално обучение, лицензиран от НАПОО - към Министерски съвет.

Основните задачи на ФНТС са:

- Да утвърждава организацията като активен член на гражданското общество, да съдейства за повишаване общественото влияние и престижа на българските инженери, икономисти, специалисти в земеделието, техници, учени и изобретатели.
- Да стимулира и насърчава творческата активност и постижения на своите членове, както и да защитава професионалните им интереси.

ФНТС, съвместно с националните и териториалните сдружения, организира годишно повече от 600 научно-технически мероприятия: конференции, симпозиуми, семинари, дискусии и др.

Нашият Дом на техниката се намира на ул. Г. Раковски 108, в гр. София.

Повече информация ще намерите на www.FNTS.bg.

By courtesy of



FEDERATION OF THE SCIENTIFIC ENGINEERING UNIONS IN BULGARIA

WITH COOPERATION

- Ministry of Energy in Bulgaria
- Ministry of Economy in Bulgaria
- Ministry of Environment and Water in Bulgaria

CO-ORGANIZERS

- University of mining and geology "St. Ivan Rilski"
- Bulgarian chamber of mining and geology
- University of Architecture, Civil Engineering and Geodesy
- Higher School of Civil Engineering "Lyuben Karavelov"
- University of Transport "Todor Kableshkov"
- Bulgarian construction chamber
- Association "Bulgarian coal mining"

PARTNERS

- "Andezit" Ltd.
- "Andela" JSC
- "Assarel Medet" JSC
- "Atlas Copco Bulgaria" Ltd
- "BT engineering" Ltd.
- "Bumar" JSC
- "Vatiya holding" JSC
- "Geotechmin" Ltd.
- "Dundee Precious Metals Krumovgrad" EAD
- "Ellatzite-med" JSC
- "Eskana" JSC
- "Zlatna Panega Cement" JSC
- "Kaolin" JSC
- MDZ "Balsha" JSC
- "Minproekt" JSC
- "Minstroy Holding" JSC
- "Beli breg" mine JSC
- "Stanyantzi" mine JSC
- "Marica Iztok" mines JSC
- Open pit Coal Mining Pernik
- "Niproruda" JSC
- "Sanrock" Lrd.
- "Holcim Karierni Materiali" AD

WITH MEDIA PARTNERS

- Journal "Mining and geology"
- Journal "Geology and mineral resources"
- Newspaper "Rudnichar"
- Publishing house "Ore and metals"
- Newspaper "Science and society"

Organizing committee

Chairman:

Prof. DSc Eng. Tzolo Voutov

Honorary Chairman:

Prof. DSc Stoyan Hristov

Deputy Chairmen:

Prof. DSc Eng. Nikolay Valkanov Prof. Dr. Lyuben Totev MSc. Eng. Andon Andonov

Scientific secretaries:

Dr. Eng. Kremena Dedelyanova Dr. Eng. Konstantin Georgiev

Coordinators:

Dr. Krassimira Arsova Dr. Julian Dimitrov

Members:

Assoc. Prof. Dr. Anatolii Angelov Dr. Eng. Botyo Tabakov Prof. Dr. Valentin Velev Dr. Eng. Vladimir Genevski Prof. Dr. Georgi Konstantinov MSc. Eng. Dancho Todorov MSc. Eng. Delcho Nikolov MSc. Eng. Dimitar Angelov Prof. Dr. Dimitar Anastasov Dimitar Tzotzorkov MSc. Eng. Dimitar Tzotzorkov MSc. Eng. Dimitar Cholakov Prof. DSc Dimcho Jossifov MSc. Eng. Dragomir Draganov Prof. Dr. Ivaylo Koprev MSc. Eng. Ivan Bogdanov Dr. Eng. Ivan Mitev Dr. Eng. Iliya Garkov Iliyan Rangelov Assoc. Prof. Kiril Chobanov MSc. Eng. Kostadin Naydenov Dr. Eng. Krasimir Karparov Assoc. Prof. Dr. Nikola Dobrev MSc. Eng. Nedelcho Bonev Prof. Dr. Pavel Pavlov Prof. Dr. Petko Dimitrov Radomir Cholakov Assoc. Prof. Dr. Stanislav Topalov MSc. Eng. Stoyo Bosnev Dr. Eng. Todor Tzonkov MSc. Eng. Shteryo Shterev

Honorary chairman, Scientific and technical union of mining, geology and metallurgy

University of mining and geology "St. Ivan Rilski"

Chairman, Bulgarian chamber of mining and geology Rector, University of mining and geology "St. Ivan Rilski" General manager, Maritza Iztok Mines JSC

Chairman, Scientific and technical union of mining, geology and Honorary member of the ISM

Scientific and technical union of mining, geology and metallurgy University of mining and geology "St. Ivan Rilski"

University of mining and geology "St. Ivan Rilski" "BT engineering" Ltd. University of mining and geology "St. Ivan Rilski" Scientific and technical union of mining, geology and metallurgy University of mining and geology "St. Ivan Rilski" "NIPRORUDA" JSC "Assarel Medet" JSC "Kaolin" JSC University of mining and geology "St. Ivan Rilski" - Branch Kardjali "Assarel Medet" JSC "Bulteh" Ltd. "Maritza Iztok Mines" JSC Scientific and technical union of mining, geology and metallurgy "Ellatzite-med" JSC University of mining and geology "St. Ivan Rilski" MDZ "Balsha" JSC Bulgarian chamber of mining and geology "Dundee Precious Metals Krumovgrad" EAD "Belaz-Sofia" Ltd. "Geotechmin" Ltd "Ellatzite-med" JSC "Assarel Medet" JSC "KCM 2000" JSC "Minstroy holding" JSC University of mining and geology "St. Ivan Rilski" Institute of oceanology, Bulgarian academy of sciences "Kaolin" JSC Association "Bulgarian coal mining" "MINPROEKT" JSC "Andezit" Ltd Scientific and technical union of mining, geology and metallurgy

International Scientific Committee

Prof. DSc Stoyan Hristov	- Bulgaria
Prof. Dr. Jani Bakallbashi	- Albania
Cor. member Viktor Prushak	- Belarus
Prof. Dr. Carsten Drebenstedt	- Germany
Prof. Dr. Risto Dambov	- Macedonia
Prof. Dr. Zoran Panov	- Macedonia
Prof. Dr. Zoran Despodov	- Macedonia
Prof. DSc Marek Cala	- Poland
Prof. Dr. Nicolae Ilias	- Romania
Prof. DSc Andrey Korchak	- Russia
Prof. DSc Sergey Kornilkov	- Russia
Prof. DSc Valeriy Suprun	- Russia
Prof. DSc Victor Gordeev	- Russia
Acad. Kliment Trubetskoy	- Russia
Prof. DSc Aleksandr Myaskov	- Russia
Assoc. Prof. Dr. Joze Kortnik	- Slovenia
Prof. Dr. Vladimir Pavlovich	- Serbia
Dr. Eng. Milan Stojakovic	- Serbia
Assoc. Prof. Dr. Tomislav Subaranovic	- Serbia
Prof. Dr. Reşat Ulusay	- Turkey
Prof. Dr. Turgay Onargan	- Turkey
Acad. Gennadii Pivnyak	- Ukraine
Dr. Eng. Vladimir Karpishek	- Czech republic

Thematic topics

- A. Innovations in the construction and operation of opencast mines and quarries.
- B. Modern technologies and facilities in underwater mining of minerals.
- C. Drilling and blasting activities and safety techniques for open mining of minerals.
- D. Drainage and stability and consolidation of the slopes in mines, quarries and waste dumps.
- E. Quality management. Economic efficiency in open and underwater mining.
- F. Protection and reclamation of environment during and after mining activities.
- G. Information technologies in geological and mining activities.
- H. Innovations in electrification, automation, mechanization and repair.
- I. Advanced technologies in mineral processing and leaching.
- J. Mining legislation. Qualification and specialization of the experts in open and underwater mining.



RISK ASSESSMENT METHOD FOR THE OPERATOR OF THE MACHINE FOR DEEP PIT AND GEOLOGICAL EXPLORATION DRILLING

Marjan Delipetrev¹, Zoran Panov¹, Radmila Karanakova Stefanovska¹, Robert Filipovski², Afrodita Zendelska¹, Maja Lazarova¹ ¹University Goce Delcev, Faculty of natural and technical science, Stip, Republic of Macedonia, marjan.delipetrev@ugd.edu.mk, radmila.karanakova@ugd.edu.mk, zoran.panov@ugd.edu.mk

²K2MG Konsaltinf and engineering, Stip, Republic of Macedonia

ABSTRACT

Safety at work is a multidisciplinary field, a set of multiple sciences that find application in everyday life. An important segment is the risk assessment at the workplace. Making a risk assessment, encouraging workplace visits, talking with the employee, and collecting other data needed to produce such as work equipment, personal protective equipment, working hours, etc. The correct selection of risk assessment methodology determines the risk of the workplace and proposed measures for risk reduction. **Keywords:** Risk, assessment, methodology, hazard, drilling, machine etc.

INTRODUCTION

Risk assessment as a methodology of work for the first time begins to be applied in activities that are not related to professional pathology, this approach today is one of the basic instruments used for estimating the probability of occurrence of harmful agents in the work environment and the estimation of the severity of the professional damage they could cause.

The risk assessment has been carried out in accordance with the following international regulations and national legislation: International Labor Organization, which includes general and special conventions, Directive 89/391 / EEC of the European Union, the European Union Strategy for Safety and Health at Work and Laws and Regulations.

Recognition and identification of hazards in the workplace and the working environment are done on the basis of data obtained from the documentation, by observing and following the work process at the workplace, by obtaining information from the employees, finally defining all the hazards.

THE RESEARCH SUBJECT

The subject of the research will be the analysis of risk assessment methodologies at the workplace - operator of the machine for deep and pit geological exploration drilling.

Before making a checklist of hazards at the workplace it is necessary to make a detailed analysis of the work process, hazard analysis and harmfulness with all the constituent operations, employee analysis and all other hazards related to the workplace that will be subject to research and subject to risk assessment.

The workplace risk assessment that is the subject of research includes:

Identification of hazards

• Analyzing and examining the severity of the consequences for the health of the employees from the identified hazards

· What are the exposure to all hazards and harmful effects

• Determining the risk







Fig. 1 Process of geology research drilling

Fig. 2 Process for mining (for blasting) drilling

METHODOLOGY OF RESEARCH

There are many methodologies for making a risk assessment:

- Qualitative
- Semi-quantitative (combined),
- Tabular,
- · Graphic,
- Quantitative, etc.

As the best methodology that gives good results ie it determines the risk correctly:

• Methodology for risk assessment (KINNEY)

METHODOLOGY FOR ASSESSMENT OF RISK (KINNEY)

In the KINNEY methodology, the risk is observed as an occurrence of harm or danger which may affect the safety and health of the worker working at the workplace for which the risk assessment is made.

Based on the identification of hazards and hazards at the workplace and statistical data on the description of events (incidents or injuries at work), hazardous substances used during the work process and the critical points of the process can be assessed at risk. The procedure for hazard identification and hazard identification is as follows:

- · Identify hazards that have an impact on the workplace and work environment;
- The impact of hazards and hazards on the workplace is analyzed;
- Establish a system of valuation of any hazard and harm that may arise;
- A method for determining the significance of each hazard is prescribed harmfulness.

The method for assessing risk according to the KINNEY methodology is easy to understand. The essence of the methodology consists in the realization of the following activities: Identification of all potential hazards that may arise as a consequence of the work activity.

• Determining the possible parameters for the occurrence of each hazard and harmfulness.



- Analysis of each hazard in order to determine analytical methods such as:
- Probability of occurrence of potential harm and danger;
- The severity of the consequences to which employees would be exposed if hazard and harm were present;
- Frequency of occurrence of hazards and harmfulness

CONCLUSION

The most acceptable risk assessment method for the operator of the machine for deep and pit geological exploration drilling is the KINNE methodology, with the given odds on:

The likelihood of occurrence, exposure time, and the severity of the consequences of workplaces give a quick, simple and fairly accurate approach to risk assessment at the workplace.

At the workplace Operator of the geological and pit exploration geological drilling machine, the risk according to the KINNEY methodology is HIGH.

In our contry we geve advatage to KINNEY methodology when comes to calculate risk assessment in openan and deep pit mining.

REFERENCES

- 1. Стоиловски, С. (2015). Избор на Метода за проценка на ризик на работни места во рудниците "Универзитет Гоце Делчев" – Штип/
- 2. Проф.Др. Десподов, З. и Проф. Др. Панов, З. (2010) Анализа на ризици "Универзитет Гоце Делчев" Штип.
- 3. Дамбов, Р. (2013). Дупчење и минирање "Универзитет Гоце Делчев" Штип.
- 4. Проф.Др. Мираковски, Д. и Проф.Др. Хаџи-Николова, М. (2012). Техничка Заштита "Универзитет Гоце Делчев" - Штип
- 5. Георгиева, Л. (2006). "Менаџирање со ризици" Филозофски факултет Скопје
- Комљеновиќ, Д. (2008). "Управљање технолошких ризика и њихива примена у инжињерској пракси" Заштита раду - Ниш
- 7. ISO 18001 (2009) Менаџирање на ризик, Принципи и насоки / Risk management-Prinsiples and guidelines
- 8. Јовичич, В. и Миљкович, М. и Нулц, Ј. и Уљич, Х. и Милутин В. (1987). "Sigurnost i tehnicka zastita u rudarstvu" Тузла
- 9. Закон за безбедност и здравје при работа Сл. Весник на Република Македонија бр. 92/07 од 24.07.2007 година.
- 10. Rausand, M. (2011). "Risk assessmentTheory method, and applications".
- 11.McCray, L. (1983). "Risk assessment managing the process".
- 12. Wells, G. (1996). "Risk assessment and hazard identifications"
- 13.Bol, G. (2008). "Knowledge in risk assessment and management".
- 14. Priedly, B. (2011) "Risk Assessement" (ACHHRA) Australian university Melburne
- 15. Brooks, P. (2008) "Australian standard for risk assessment and control of risk"
- 16.Lombi, E. (2014) "Risk Assessment and environmental"
- 17. TAKE 5. (2015) "Frontline risk assessment and HAZOB" Australian mines rescue competition
- 18. Dupont, R. and Theodore, L. (2010) "Environmental health and hazard risk assessment"
- 19. Прирачник за проценка на ризик
- 20. Правилник за изработка на проценка на ризик од Закон за безбедност и здравје при работа Сл. Весник на РМ од 2007 година.