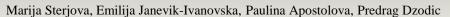


FREEZE DRIED KIT FORMULATION OF TRASTUZUMAB IMMUNOCONJUGATES





Introduction

Trastuzumab:

- ➤ Humanized IgG1 monoclonal antibody.
- > Selective and specific therapy (HER2 positive breast cancer).
- ➤ Conjugation with another dugs, toxins and radioisotopes.
- ➤ Synthetized many stable conjugates with BFCA (p-SCN-Bn-DTPA, p-SCN-Bn-DOTA, 1B4M-DTPA) for further labeling with radioisotopes

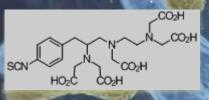


Fig. 1 p-SCN-Bn-DTPA

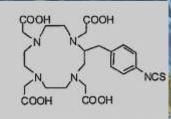


Fig. 2 p-SCN-Bn-DOTA

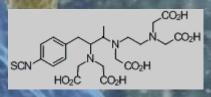


Fig. 3 1B4M-DTPA

Material and methods

- ➤ Trastuzimab purified from Herceptin® with six cycles of ultrafiltration (0.1M PBS, pH=8).
- ➤ Mixing the antibody with 10 mg/ml solution of BFCAs in different ratio (p-SCN-Bn-DTPA − 1:10; 1:20; 1:50, 1B4M-DTPA − 1:10; 1:20; 1:50, p-SCN-Bn-DOTA − 1:20)
- ➤ 18 hours incubation on 4°C with gentle shaking.
- ➤ Immunoconjugates purified with six cycles of ultrafiltration and adjusted to concentration of 1 mg/ml.
- ➤ Trastuzumab immunoconjugates lyophilized to solid states with Labconco Free Zone Stoppering Tray Dryer.

Results and discussion

- The binding is via thiourea linkage between amine groups of lysine residues of trastuzumab and isothiocyanato groups of chelators.
- ➤ Obtained stable, homogeneous cakes with flat surfaces.
- ➤ After reconstitution with 0,9 % NaCl → clear to opalescent solutions without presence of visible solid particles and colloids.

Conclusion

After complete freeze drying the vials were closed and kept at 4°C for following examinations and protein characterization with SDS-PAGE, IR, RAMAN, MALDI-TOF and for further labeling with radioisotopes (Lu-177 and Y-90).