

# 24<sup>th</sup> Congress of Chemists and Technologists of Macedonia

## BOOK of ABSTRACTS



11-14 September 2016  
Ohrid, Republic of Macedonia



**Сојуз на хемичарите и технолозите на Македонија**  
**Society of Chemists and Technologists of Macedonia**

**XXIV Congress**  
**with international participation**

# **BOOK OF ABSTRACTS**

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**Metropol Lake Resort**

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MPCE 014

## EFFECT OF CRYOPROTECTANT MANNITOL IN FREEZE-DRYING OF RITUXIMAB IMMUNOCONJUGATES

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The chimeric anti-CD-20 antibody, rituximab is among standard treatment regimes in treating B-cell Non-Hodgkin's lymphoma. The possibility of conjugation and subsequent radiolabeling with beta (gamma) - emitting radioisotopes can provide an added value to this therapeutical, thus increasing the possibility of targeted action to mature, malignant B-cells. Furthermore, designing a “ready to label”, freeze-dried immunoconjugate holds much advantages both in preserving the antibody stability and in the preparation and labeling with radioisotopes.

Design of freeze-dried immunoconjugate kit was the main aim of this work, specifically in decision whether to add or not a cryoprotective and bulking agent, mannitol. For this purpose, rituximab, previously conjugated with three different bifunctional chelating agents, *p*-SCN-Bn-DOTA, *p*-SCN-Bn-DTPA and 1B4M-DTPA, adjusted to concentration of 1 mg/mL in 0.1M PBS (pH=8.0), with and without 10 mg/mL mannitol was freeze-dried, using Labconco Free Zone Stoppering Tray Dryer (USA). The immunoconjugate was gradually frozen, from 5°C to -40 °C, at a rate of 0.40 °C/min, with retention time (RT) 3 h, followed by annealing step at -15 °C with RT of 6 h and again cooling to -40 °C with RT of two hours. The primary drying was conducted at -10 °C, with heating rate of 0.15 °C/min, and a RT of 25 hours, and the secondary drying at a temperature of 25 °C, with a heating rate of 0.15 °C/min, and RT of 11 hours. The freeze-dried samples were reconstituted with 0.9% NaCl, separated in Sephadex G25 column and resulted fractions analysed for absorbance at 280nm, using UV spectrophotometer (Jenway UV/VIS spectrophotometer 6715). The results, given as chromatographic profile of eluted fractions at 280nm, revealed no significant difference in profiles of samples containing mannitol vs. samples that did not contain mannitol. This result gave us the basis for further experiments in assessing long- term stability and optimizing radiolabeling experiments with the samples without mannitol in formulation.

**Key words:** rituximab immunoconjugates, cryoprotectants, mannitol

n.b.: Manuscripts submitted to this Congress were not subjected to language or other corrections, except in some extreme cases. Authors are fully responsible for the content of their Abstracts.

CIP - Каталогизација во публикација  
Национална и универзитетска библиотека "Св. Климент  
Охридски", Скопје

54(062)(048.3)

66(062)(048.3)

CONGRESS of the society of chemists and tecnologists of Macedonia  
(24 ; 2016 ; Ohrid)

Book of abstracts / XXIVth Congress of the society of chemists and  
technologists of Macedonia (with international participation) 11-14  
September 2016 Ohrid, R. Macedonia, Metropol Lake Resort ; edited by  
Svetomir Hadzi Jordanov and Elena Tomovska. - Skopje : Society of  
chemists and technologists of Macedonia, 2016. - 340 стр. : илустр.  
; 21 см

Регистар

ISBN 978-9989-760-13-6

1. Гл. ств. насл.

а) Хемија - Собири - Апстракти б) Технологија - Собири -  
Апстракти

COBISS.MK-ID 101625866